# McGuireWoods

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### For Interview/Discussion Purposes Only

U.S. Application No. 09/902,828

### **Outline of Discussion Points**

### Claims for Discussion:

A. A carbon foam produced by heating comminuted bituminous coal particles under a non-oxidizing atmosphere to a temperature above about 300°C and under pressure up to about 500 p.s.i. to form carbon foam.

B. A carbon foam comprising:

an open celled structure produced by heating bituminous coal particles under a non-oxidizing atmosphere to a temperature above about 300°C and under pressure up to about 500 p.s.i., wherein in the open celled structure defines pores having a size below about 500 µm, and wherein the open celled structure has a density from about 0.1 to about 0.8 g/cm<sup>3</sup>.

C. A method for making carbon foam comprising the step of heating bituminous coal particles in a mold under a non-oxidizing atmosphere and under pressure up to about 500 p.s.i. in the mold such that the pressure in the mold maintains sufficient pressure to form carbon foam.

#### Points of Invention:

- 1. Carbon foam is the product of the invention.
- Bituminous coal particles are used as the starting material for forming carbon foam.
- 3. Heat is applied to the particles under a pressure up to about 500 p.s.i. and under a non-oxidizing atmosphere to form a carbon foam body.

Some Characteristics: High strength, low density

Low thermal conductivity for green foam

Ash content

Very inexpensive to make

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#### Cited References:

<u>Harnett</u>: petroleum coke particles (from a coker) are placed in a container and heated to temperatures above 600°C under substantially no pressure to form a porous body of agglomerated coke particles where there is a minimum amount of alteration of the pore structure between the particles.

Differences: Does not use bituminous coal particles (uses petroleum coke).

Does not form a carbon foam (forms agglomerated bodies).

Does not heat under pressure (no control of pressure).

Koppelman: Heats bituminous fines at a temperature of at least 750°C and under a pressure of at least 1000 psi to form a solid coke product having a hard honeycomb structure.

Differences: Does not heat at pressures under 500 p.s.i. (above 1000 psi).

Does not form carbon foam (forms honeycomb coke product).

Madley: Makes a briquetting coal by heating low rank high volatile coal particles in oxygen followed by heating to 600 to 900°C then mixing with a caking coal.

Differences: Does not heat in non-oxidizing atmosphere (heat in oxygen).

Does not control pressure (uses fluidized bed reactor). Does not form foam (produces coal for briquetting).

<u>Kirk-Othmer</u>: Discusses coal caking properties of coal that make a good quality coke. Discuss a test where coal is packed and heated in a crucible to about 800°C.

Differences: Does not control pressure (no pressure).

Does not form a foam (forms coke).

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### Other References:

An Information Disclosure Statement is being filed for these references. I will bring courtesy copies of these references with me.

<u>Ball (U.S. Patent No. 3,111,396)</u>: Does not use bituminous coal particles (impregnates a porous organic structure with a suspension to form a metal foam)

<u>Powell et al. (U.S. Patent No. 4,128,401)</u>: Does not use bituminous coal particles (uses solvent refined coal).

Stiller et al. (U.S. Patent No. 5,705,139): Does not use bituminous coal particles (uses coal extract from NMP).

Stiller et al. (U.S. Patent No. 5,888,469): Does not use bituminous coal particles (uses a separated asphaltene fraction form foam).